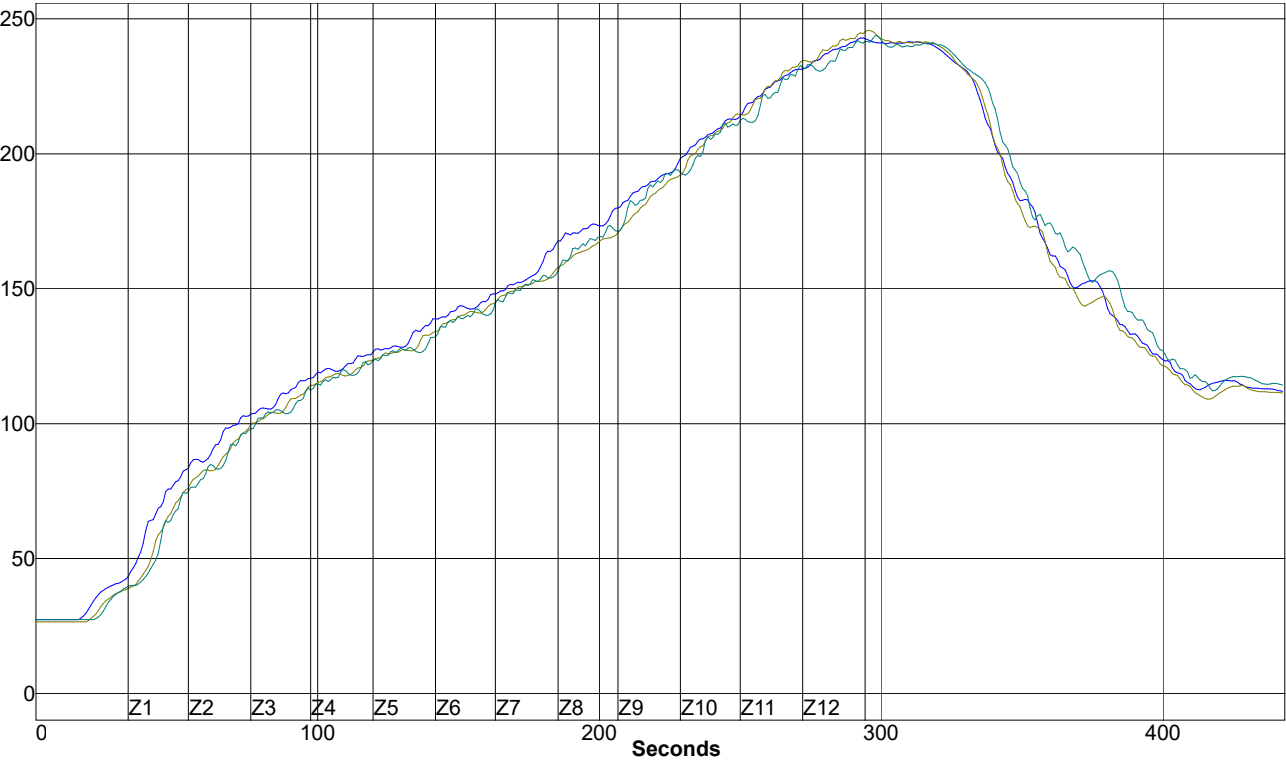


DZ408-(D4-240A8-005)(BOARD)(B)

Wed Jan 21 2026 11:52:23

攝氏度



Oven Name:	BTU(12 Zones)
Product Name:	DZ408-(D4-240A8-005)(BOARD)(B)
Engineer	許哲維

Process Window: 千住-(M705-GRN360-K2-V)

Statistic Name	Low Limit	High Limit	Units
Max Rising Slope (Target=3.0) (Calculate Slope over 20 Seconds)	1.0	4.0	Degrees/Second
Soak Time 150-200°C	60	120	Seconds
Time Above Reflow - 220°C	30	90	Seconds
Peak Temperature	230	255	Degree Celsius

Setpoints (攝氏度)

Zone	1	2	3	4	5	6	7	8	9	10	11	12
Top	110	130	140	150	170	180	190	200	230	270	270	250
Bottom	110	130	140	150	170	180	190	200	230	270	270	250
Conveyor Speed		80.0 cm/min										

TC	Position	Max Rising Slope	Soak Time 150-200°C	Reflow Time /220°C	Peak Temp
		Slope	Time	Time	Temp
2	PCB	1.98	64.07	80.05	242.95
3	PCB	1.92	63.30	80.90	245.84
6	PCB	1.86	64.08	81.76	243.95
Delta		0.12	0.78	1.71	2.89



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